

# Work Order ID 65694

January 21, 2011 2:30:40 PM



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Item ID: D4279-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh, Chamfer

Start Date: 1/21/11

Start Qty: 1.00

(3)



Cust Item ID:

Required Date: 1/26/11

Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4279	B								

100

0.00



~~FLOW WATER JET~~

Sml Fab

Shear

Memo

0.00

SAD

(3)

Shear

11.01.24

1-Cut to size as per Dwg D4279

11-01-26

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Subsize

(3)

Quality Control

120

Bend as per dwg

0.00



Brake NC

Memo

0.00

\*\*\*Radius 3.00" and 10 degree will be made when install on basket base D4273 dwg\*\*\*

SS

11/01/28

(3)

W/O 65694		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11.01.24	100	change water jet for - SMC Fab perm chg	B	11.01.24			

Part No: D4279-3 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 65694

January 21, 2011 2:30:41 PM



Item ID: D4279-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh, Chamfer

Start Date: 1/21/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/26/11 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00 0.00							
				<i>Sub 128</i>					<i>(73)</i>
199  Packaging Packaging	Identify as per dwg & Stock Location: <i>WA</i>  Memo ***STOCK IN BASKET CELL***	0.00 0.00		<i>SAO</i> <i>11-01-31</i>					
									<i>(3)</i>
200  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							
									<i>11/01/31</i> <i>CL110131</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 65694

Parent Item: D4279-3

Parent Item Name: Mesh, Chamfer



Start Date: 1/21/11

Required Date: 1/26/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.12 new issue DD verf:EC  
10.11.16 new issue DD verf:EC  
AS PER DWG REV.B DD verf:EC

IPP Rev:A  
IPP Rev:B 11.01.20

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

651.3692

5

5.263158



Expanded Metal Flat SS



SAD 11-01-26

## Location

## Loc Qty

## Loc Code

MAT

651.369233

114809

78.622943

114853

11.80059

115012

290.963

115067

13.0125

115171

6.0394

115401

46.8795

115665

5.6216

115989

46.5313

116178

24.0771

116508

127.8213

END Scrap

5.2632 x 2 = 10.5264

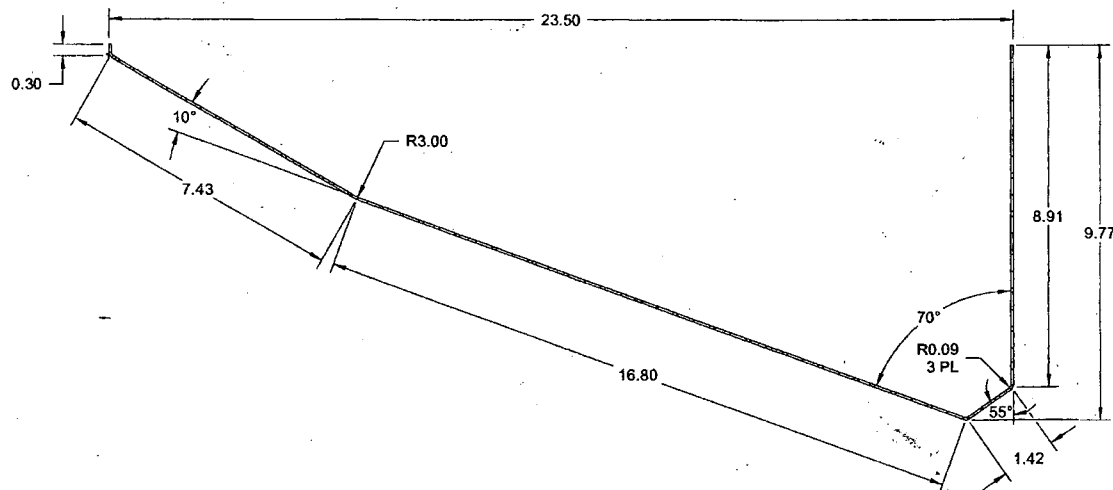
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D4279-3 MESH-CHAMFER**

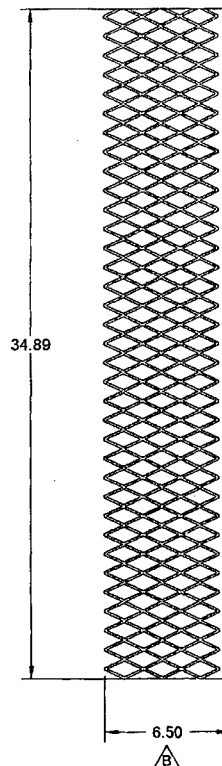
**RELEASED**  
2010-12-06

**NOTES:**

- 1) MATERIAL: MAKE FROM D4279-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS  $\pm 0.06$ .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4279-3F
- 8) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY.

*w/o b5694*

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>JB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JB</i>	DRAWING NO. <b>D4279</b>	REV. B
MFG. APPR.	<i>JB</i>	SHEET 3 OF 9	
APPROVED	<i>JB</i>	TITLE	SCALE
DE APPR.	<i>JB</i>	<b>MESH - BASKET</b>	NTS
DATE	10.11.30	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**D4279-3F MESH-CHAMFER**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS  $\pm 0.06$ .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.9 lbs APPROX
- 8) TRIM ON INSTALLATION

65694

RELEASE  
2010-12-06  
ANT

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	JP	D4279	SHEET 4 OF 9
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	MESH - BASKET	NTS
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